



# MATERIAL SAFETY DATA SHEET

Date Issued: September 2008

## IDENTIFICATION

<b>PRODUCT NAME:</b>	OS-12a Refrigerant Gas	<b>UN Number:</b>	1075
<b>Other Names:</b>	Hydrocarbon Blend	<b>Hazchem Code:</b>	2WE
<b>Dangerous Goods Class:</b>	2.1	<b>Subsidiary Risk:</b>	None
<b>Emergency Procedures Guide:</b>	2A2	<b>Manufacturers Code:</b>	OS-12a
<b>Poisons Schedule:</b>	None Allocated		

USE: A flammable gas used as refrigerant, normally stored under pressure in liquid form

### PHYSICAL DESCRIPTION/PROPERTIES:

Appearance:	Rapidly evaporating liquid or gas with rotten cabbage-like odour.		
Initial Boiling Point:	-34°C to 0°C	Vapour Pressure at 20°C:	490kPag
Melting Point:	Not Applicable.	Flash Point:	-104 to 60°C
Density @ 15°C:	Approximately equal to 0.57	Solubility in Water:	Very Slight
Lower Flammability Limit:	1.9% in air	Upper Flammability Limit:	9.5% in air

### OTHER PROPERTIES:

Evaporation Rate:	Rapid	Vapour Density:	1.5 to 2.0 air = 1
Auto Ignition Point:	550°C	% Volatilise:	100%

### INGREDIENTS:

Chemical Entity	CAS Number	Proportion
C <sub>3</sub> H <sub>8</sub>	74-98-6	0 to 60%
C <sub>5</sub> H <sub>10</sub>	106-97-8	0 to 40%

SC 12a contains ethyl mercaptan unless otherwise authorised (recommended 25 mg/kg). This is detectable to 20% of its lower flammability limit.

## HEALTH HAZARD INFORMATION

### HEALTH HAZARDS

Inhaled: May cause irritation of the respiratory tract. May also cause headaches or dizziness at moderate exposures.

Asphyxiant: Causes unconsciousness and respiratory arrest at elevated exposures.

Eye: Irritating if the liquid gets into the eyes, with a possible hazard from freezing due to the rapid evaporation. Vapours in high concentration may also be irritating.

Skin: Excessive prolonged contact to the liquid can cause skin irritation and frostbite due to rapid evaporation.

Swallowed: Unlikely to be a problem, owing to high evaporation rate.

Chronic: No effects reported from long term industrial exposure to this product.

### FIRST AID

Inhaled: Avoid breathing vapours and fumes as much as possible. If someone is overcome by fumes, remove them to fresh air immediately. Rescuers should avoid becoming a casualty by wearing suitable respiratory protection. If the affected individual is not breathing, administer artificial respiration. Seek medical advice promptly in serious cases of over exposure.

Eye: Avoid contact with the product. Remove any contact lenses carefully. Hold eyelids open and flush eyes with tepid water for 15 minutes. Seek medical advice immediately for all eye contact.

Where significant splashing of OS-12a liquid may occur, eyewash facilities stations should be installed.

Skin: Avoid skin contact with the liquid. Remove contaminated clothing and wash the exposed areas with plenty of soap and water.

Seek medical advice if irritation or frostbite (see below) occurs.

Swallowed: Unlikely to be a problem, owing to high evaporation rate.

Frostbite: Obtain medical assistance. If medical advice is not available immediately, place casualty in a warm area as soon as possible and allow the injured area to warm gradually (further damage may occur if the area of injury warms too rapidly). DO NOT EXPOSE THE INJURED AREA TO EXCESS HEAT OR COLD (such as heat lamps, hot water, snow or ice). Gently cover or drape the injured area with clean material, such as dressing or sheet. To relieve pain, immerse the injured area in water which is near or at body temperature (35 - 40°C). If possible, get the casualty to exercise the injured area gradually. Give them something warm to drink, BUT NO ALCOHOL. Seek medical advice as soon as possible.

### ADVICE TO DOCTOR

No specific treatment recommended. Treat symptomatically. Show a copy of this material safety data sheet to medical personnel dealing with cases of over exposure.

## PRECAUTIONS FOR USE

### EXPOSURE STANDARDS

Worksafe Australia has established comments and exposure Standards for the following ingredients of this product:

OS-12a: Simple asphyxiant 800ppm (1900 mg/m<sup>3</sup>) as an 8 hour Time Weighted Average.

OS-12a is odourised before transport handling and is detectable to 20% of its LEL. If no stenching agent has been added, SC 12a has a high odour threshold (in the order of 10-25 times the exposure standard). Therefore, unodourised OS-12a does not have good warning properties.

### ENGINEERING CONTROLS

Ensure there is good ventilation of the area in which the product is used to keep concentrations below the exposure standard or lower explosive limit. While dilution by air may be sufficient in most cases, and exhaust ventilation may be required. In such cases use sparkproof equipment if possible. A ventilation velocity of at least 0.3m/s is recommended.

### PERSONAL PROTECTION

Avoid contact with eyes and skin. Overalls or a long sleeved shirt and closed in shoes or safety footwear should be worn as a general precaution.

Eye protection: Eye protection is required (faceshield, chemical safety glasses or side shield glasses) where splashing is likely. Eye protection should comply with AS 1336/1337.

Gloves: Impervious to oil and cold resistant gloves should be worn when using this product. Gloves made of PVC are preferred, although gloves made of nitrate and chloroprene should also be satisfactory. Any such gloves should comply with AS 2161.

Respiratory Protection: If ventilation of the area is not sufficient, respiratory protection may be required. This should be at least approved air supplied or self contained breathing apparatus where the exposure standard is likely to be exceeded or if work is required close to large gas leaks. Respiratory protection should comply with AS 1715/1716.

### FLAMMABILITY

OS-12a is gaseous and highly flammable at normal temperatures and pressures. The gas is normally stored under pressure in the liquid form. Release of the pressure is associated with rapid cooling, the intensity of which is dependent on the rate of release. Containers of OS-12a are explosive hazards, when exposed to excessive heat.

## SAFE HANDLING

### STORAGE AND TRANSPORT

OS-12a is classified under the Australian Code for the Transportation of Dangerous Goods by Road and Rail as FLAMMABLE GAS (Class 2.1).

Storage: OS-12a should be stored in approved areas only. Minimum conditions of storage include dry, cool, secure storage away from heat, sources of ignition and oxidising substances. Keep containers closed and upright when not in use.

Transport: OS-12a must be transported in accordance with the latest edition of ADG Code (April 1987). Large volumes must be transported in approved tankers, and smaller volumes in approved pressure containers.

### SPILLS AND DISPOSAL

Spills: Cut off source of leak. If the release is large, cut off all ignition sources and evacuate all non-essential personnel from the area. If possible, ventilate the area. If the incident is significant seek immediate assistance from local fire authorities and police. If possible monitor the vapour concentration until dissipated.

Disposal: If possible allow to evaporate. Large volumes should be removed by tanker or by controlled burning. OS-12a can be disposed of by approved incineration methods. Contact local supplier or fire brigade for advice on disposal.

### FIRE/EXPLOSION HAZARD

Hazchem Code: 2WE

Extinguishers: Water spray or BC fire extinguisher.

Procedures: Stay out of gas or vapour. Use water to disperse unignited gas or vapour. Allow to burn out if possible.

Special Precautions: Fire-fighters should wear full protection and breathing apparatus.

OS-12a is heavier than air, and vapours will tend to flow downwards and accumulate in low-lying areas such as drains and pits at ground level.

Containers: Cool fire exposed containers with water spray. If ignition has occurred and water is not available, tank metal may weaken from overheating.

Reactivity: Stable

Incompatibilities: Oxidisers.

Combustion Products: Hazardous combustion products of carbon dioxide (carbon monoxide under poor condition of combustion) and smoke may be produced.

Hazardous polymerisation will not occur

**US NFPA Classification: Health: 1 Flammability: 3 Reactivity: 0**

### OTHER INFORMATION

IN CASE OF EMERGENCY CALL: **Technochem Australia on 1300 427 001**